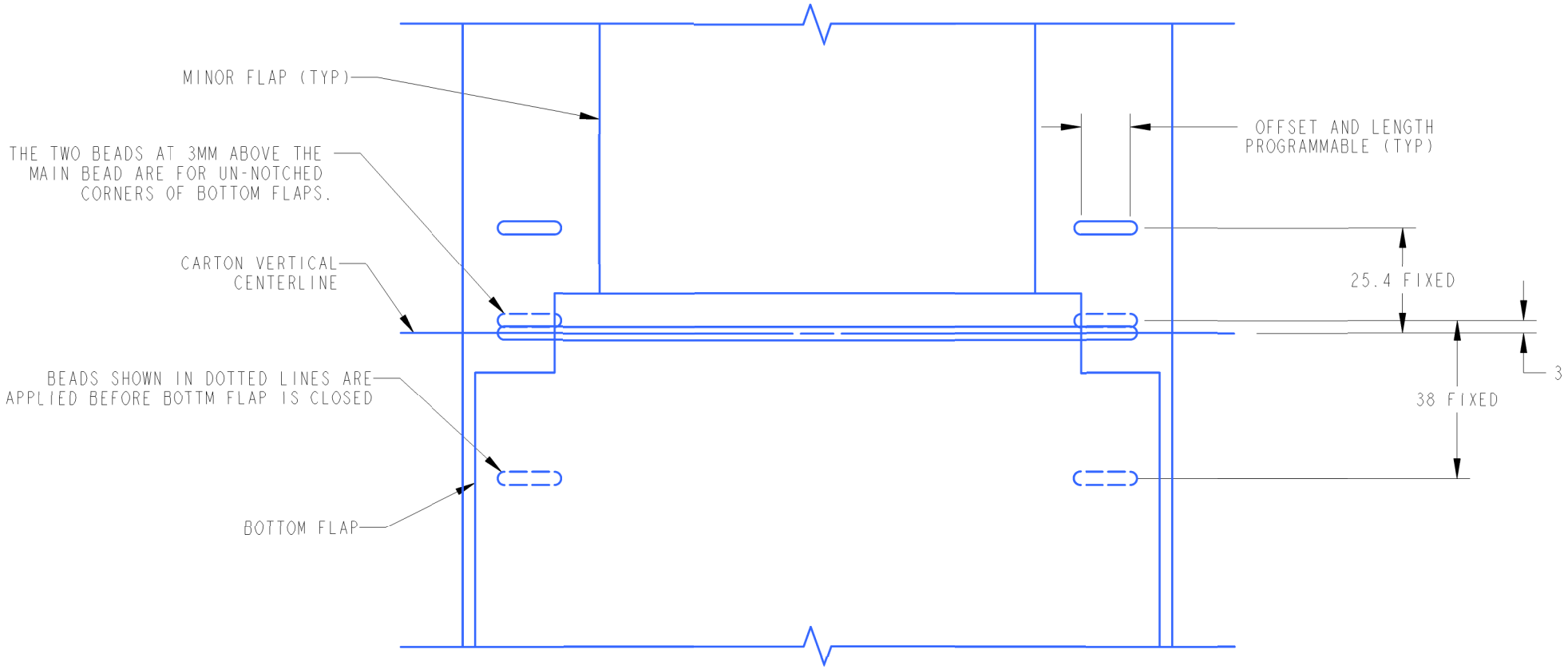
THIS IS MEANT AS A GENERAL DESCRIPTION OF GLUE POSITION ON STANDARD 1250M CAN MACHINE. SEE CARTON-SPECIFIC DRAWINGS FOR MORE COMPLETE INFO.

VIEW SHOWING BOTTOM AND MINOR FLAPS CLOSED, TOP FLAP NOT YET CLOSED



NOTES:
1. BEADS UNDER BOTTOM FLAP WILL NOT BE COMPRESSED ON CYCLE STOP UNLESS A BOTTOM CYCLE STOP FOLDER IS PRESENT (NOT PRESENT ON ALL SERIAL NUMBER)

REV.	DESCRIPTION	BY / DATE	CHK'D / DATE
-	--		
-	--		
-	--		
-	--		
A	CORRECTED UPPER BEADS, ADDED NOTES.	JWC 7-7-14	

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GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS js12
CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°
BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 (125)

METRIC

MATERIAL:
FINISH: N/A

DRW BY: JWC	CHK'D :	ENGR. BY : JWC
DATE: 10-Dec-09	DATE :	DATE : .....

TITLE: 1250MD/MV GLUE PATTERN

MeadWestvaco — Packaging Systems, Atlanta, Georgia, Deols, FRANCE

SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°	REV	SHEETS
1/1		B	U5017122M	A	1/1